

Bosch Rexroth SIS (Absolute Addressing)

Supported Series: IndraDrive HCS02

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Bosch Rexroth SIS (Absolute Addressing)		
PLC I/F	RS232		
Baud rate	38400		
Data bits	8		
Parity	None		
Stop bits	1		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	IX	DDDDDDdd	0 ~ 6553515	
B	QX	DDDDDDdd	0 ~ 6553515	
B	MX	DDDDDDdd	0 ~ 6553515	
Byte	IB	DDDDD	0 ~ 65535	
Byte	QB	DDDDD	0 ~ 65535	
Byte	MB	DDDDD	0 ~ 65535	
W	IW	DDDDD	0 ~ 65535	
W	QW	DDDDD	0 ~ 65535	
W	MW	DDDDD	0 ~ 65535	
DW	ID	DDDDD	0 ~ 65535	
DW	QD	DDDDD	0 ~ 65535	
DW	MD	DDDDD	0 ~ 65535	

Wiring Diagram:

RS-232 (CM1-SC02A: RS-232 9P D-Sub)

The serial port pin assignments may vary between HMI models, please click the following link for more information.

